

SRQuality

SRChecker

BSRScanner

SRObserver

SRInspector

≧SRProbe

BSRChecker

Propagates innovation in Buzz, Squeak and Rattle measurements





Quasi-Static BSR Checker

SRChecker

Provides means to detect stick-slip noise on a car assembly. The ergonomic design allows you to press down the part under test with sensitive thumb-down design, while an embedded load cell records the applied force and an embedded microphone listens and analyses generated BSR Signal



Features -

Hardware

- · Intuitive one-hand thumb-down grasp device for sensitive manipulation
- · Shock-absorber non-slip tip for better feeling of force response
- · LCD indicating SPL and force values

Real-time Software

- · Real-time data display
- · Pass/fail test
- · Tracking of test history
- \cdot Basic and advanced setup options
- User calibration of microphone and load cell sensors
- · File saving

Post-processing software

- · File loading, wav replay & export
- · Component quality report
- · FFT analysis of SPL

Specifications -

Sensor 1 - Microphone	
Mic. Type	Electret Microphone
Number of Mic.	1
Standard Power	4.5 V DC
Sensor 2 – Load Cell	
Rated Capacity	20 kgf
Rated Output	0.7 ~ 1.5 mV/V
Operating Temp	-20 ~ 50 °C
Permission Overload	150 %
Limit overload	300 %
Data Acquisition and	Processing
Sampling Rate	Max 41.1 kS/s
Meas. Mode	Simple Trigger
Analysis	Spectrogram, SPL
Physical Characteris	tics
Weight	200g
Dimensions	130 x 110 x 30 (mm)

Applications

- · Quantitative evaluation method instead of previously used subjective evaluation
- · Measuring vehicle noise which occurs in excited body or various component joints
- \cdot Assembly condition check in end of line tests





System configuration

• 01 Load Cell with

• 02 Microphone

• 03 OLED display

• 04 Handle

non-slip tip

Hardware configuration -

- · All sensors connected through integrated circuit board and powered through single microphone USB
- · Design of the device handle follows rules for intuitive haptic sensation.
- · Shock-absorber cylinder allows user to feel the applied force
- · Thumb-down grasp stimulates feeling of previously used, but now obsolete technique
- · Non-slip tip is replaceable for softer rubber or harder plastic material
- · For precise measurements, calibration for microphone and load cell is provided

Software configuration





- · Apply a constant force and measure noise SPL
- · Display pass/fail result after analysis of measured data
- · In post processing, replay wav file or export
- · Detect noise that occurred due to applied force, not only in the measurement contact point